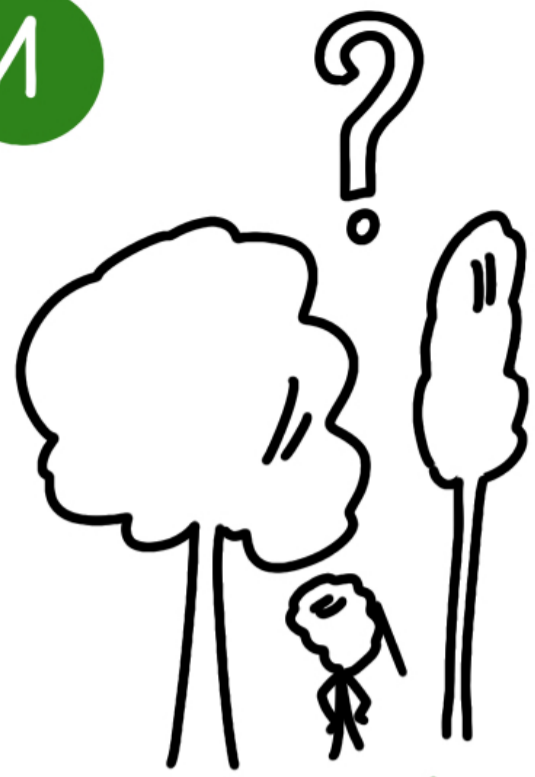


1



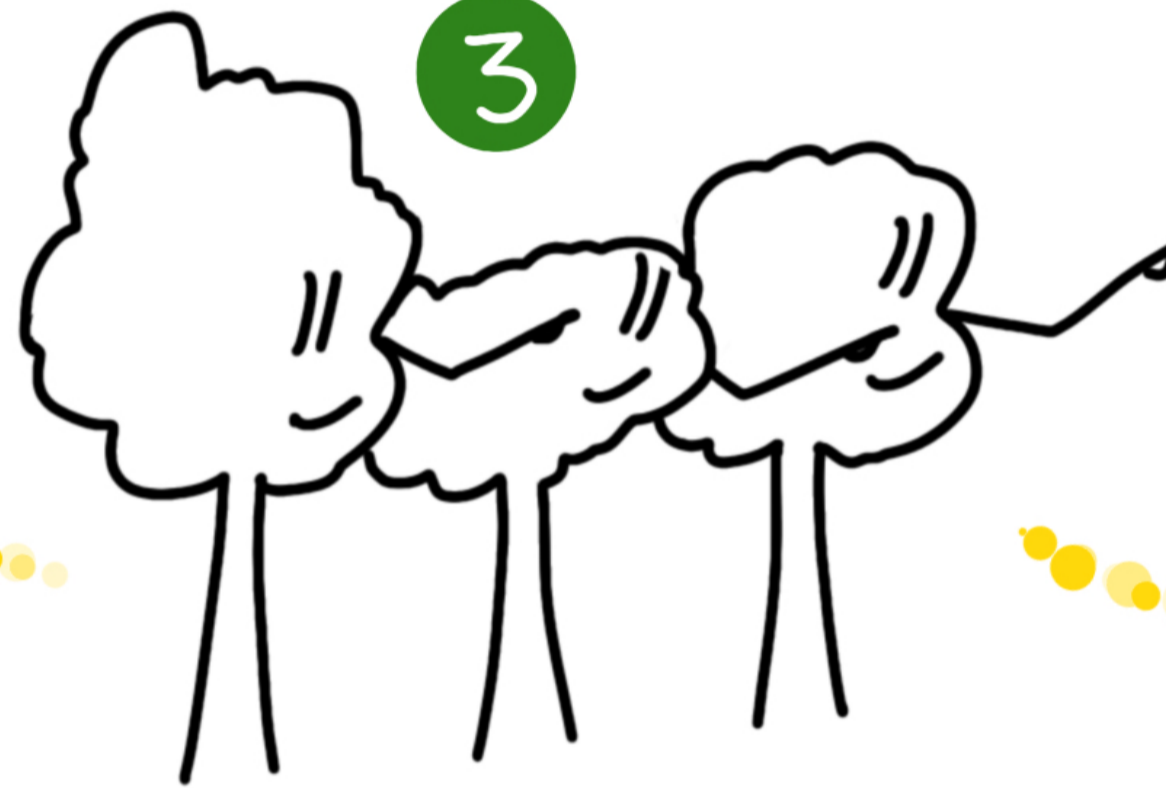
FORMATION

2



TENSION

3



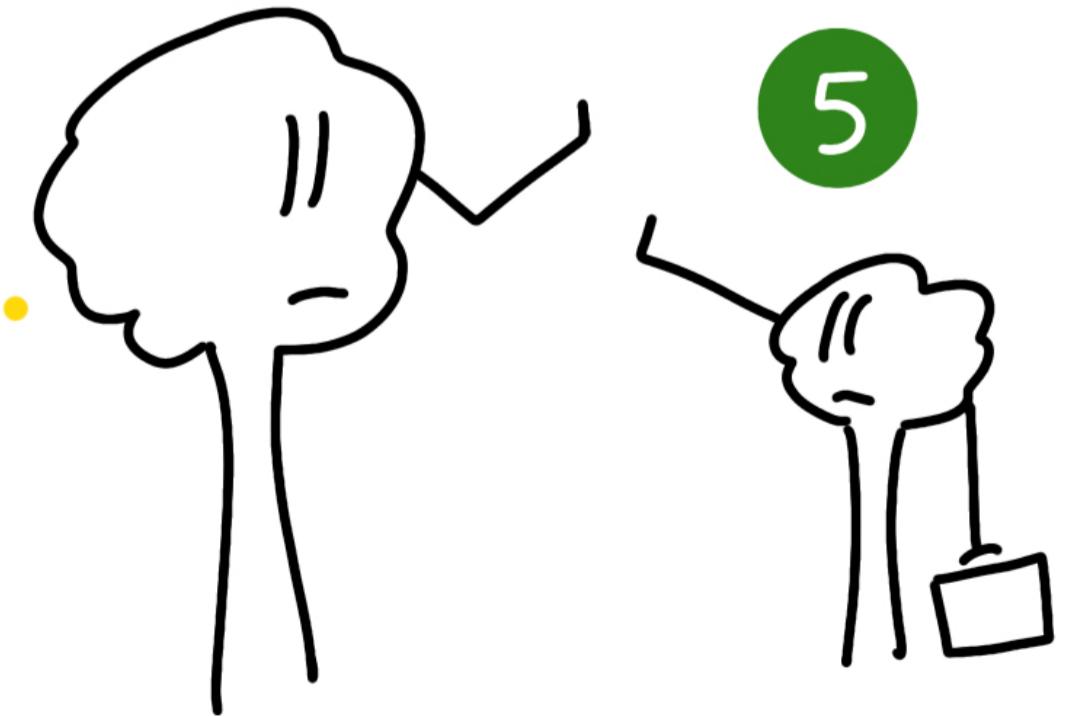
NORMALISATION

4



PRODUCTION

5



DISSOLUTION